


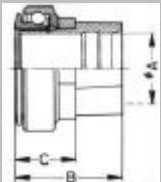






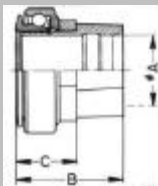





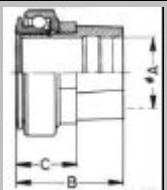


change to	 ECE (A)  US Models  Japanese Models	Year	ECE - Models with Mechanical transmission				
		Version	79 - 87	75 - 79	75 - 81	77 - 89	83 - 89
		Model	628 CS i	630 CS	633 CS i	635 CS i	M 6
Technical Data - Clutch		Unit					
Explanation of Engine Desigantion							
M 30			B 28	B 30	B 32	B 34	-
M 88 / 3			-	-	-	B 35 M	-
			-	-	-	-	x
<b>21 00...Clutch in General</b>							
Hydraulic fluid			see operating Material binder				
<b>21 21...Clutch</b>							
Type			MF 240 K				
Paint dot			green	none	brown	yellow	
Deviation at diaphragm spring			mm				
			0,6				
<b>21 21...Drive Plate</b>							
Type			240 PSD				240 TD
Outside diameter			mm				
			240 ± 1				
Min. liner thickness			7,5				
Max. parallel deviation of both lined surfaces			mm				
			0,15				
Max. lateral runout			mm				
			0,5				
<b>21 51 ... Clutch Release</b>							
							
Make			Fichtel & Sachs				
			SKF				
Inside diameter A			mm				
			38				
Height B			Fichtel & Sachs		mm		
			52,5 ± 0,4		49 ± 0,4		
			> 4.83		mm		
					49 ± 0,4		
			SKF		mm		
					51,5 ± 1		
Height C			mm		25 ± 0,25		
			> 4.83		mm		
			30 ± 0,25		-		
<b>21 52 ... Clutch Control</b>							
Master cylinder			- bore diameter		mm		
					19,05		
			- stroke		mm		
					32		
Slave cylinder			- bore diameter		mm		
					20,64		
			- stroke		mm		
					23		

		<b>ECE</b>	Year	79 - 87	75 - 79	75 - 81	77 - 89	83 - 89
<b>change to</b>		<b>US Models</b>	Version	<b>ECE - Models with Automatic transmission</b>				
		<b>Japanese Models</b>	Model	628 CS i A	630 CS A	633 CS i A	633 CS i A 	635 CS i A
<b>Technical Data</b>	<b>- Clutch</b>		Unit					

no clutch

change to	 <b>ECE</b> <b>ECE (A)</b>		Year	76 - 77	77 - 84	84 - 89	86 - 88
	 <b>Japanese Models</b>		Version	US Models			
Technical Data - Clutch			Model	630 CS i	633 CS i	635 CS i	M 6
Explanation of Engine Designation			Unit				
M 30				k. A.	B 32	B 34	-
M 88 / 3				-	-	B 35 M	-
				-	-	-	x
<b>21 00...Clutch in General</b>				see operating Material binder			
Hydraulic fluid							
<b>21 21...Clutch</b>							
Type							
Paint dot				green	none	brown	yellow
Deviation at diaphragm spring			mm	0,6			
<b>21 21...Drive Plate</b>							
Type				240 PSD			240 TD
Outside diameter			mm	240 ± 1			
Min. liner thickness				7,5			
Max. parallel deviation of both lined surfaces			mm	0,15			
Max. lateral runout			mm	0,5			
<b>21 51 ... Clutch Release</b>							
							
Make				Fichtel & Sachs			
				SKF			
Inside diameter A			mm	38			
Height B			mm	Fichtel & Sachs		SKF	
				52,5 ± 0,4	49 ± 0,4		
Height C			mm	51,5 ± 1			
				25 ± 0,25			
<b>21 52 ... Clutch Control</b>							
Master cylinder			mm	- bore diameter			
				19,05			
			mm	- stroke			
				32			
Slave cylinder			mm	- bore diameter			
				20,64			
			mm	- stroke			
				23			

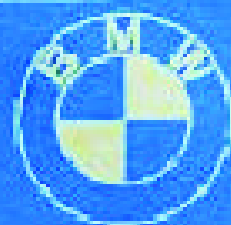
change to	 ECE  ECE (A)  US Models	Year	78 - 84	84 - 88	86 - 88
		Version	Japanese Models		
Technical Data	- Clutch	Model	633 CS i	635 CS i	M 6
Explanation of Engine Desigantion	Unit				
M 30		B 32	B 34	-	
M 88 / 3		-	B 35 M	-	
		-	-	x	
<b>21 00...Clutch in General</b>		see operating Material binder			
Hydraulic fluid					
<b>21 21...Clutch</b>					
Type					
Paint dot		none	brown	yellow	
Deviation at diaphragm spring	mm	0,6			
<b>21 21...Drive Plate</b>					
Type		240 PSD		240 TD	
Outside diameter	mm	240 ± 1			
Min. liner thickness		7,5			
Max. parallel deviation of both lined surfaces	mm	0,15			
Max. lateral runout	mm	0,5			
<b>21 51 ... Clutch Release</b>					
					
Make					
Inside diameter A	mm	38			
Height B	mm	49 ± 0,4			
		51,5 ± 1			
Height C	mm	25 ± 0,25			
<b>21 52 ... Clutch Control</b>					
Master cylinder		19,05			
		32			
Slave cylinder		20,64			
		23			



Service-Information BMW Automobile



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**All Service Informations are saved in german language, please find them in the german manual.**